

CANON EF24-70/2.8L USM

Lens Mount and Rear Sleeve Ass'y, SM Correction

1. Reason for Change

Misdescription Correction

2. Details of Change (P.C. Pg.1 & SM Pg. 3-7, 3-38 and 3-39)

Parts number of the Lens Mount is changed from CY3-2042 to CY1-2997 (without size variation).

Size variation is set for the Rear Sleeve Ass'y CY3-2030.

P.C. Pg.1



Lens Mount Changed

CY3-2042-000(XXX)

Deleted

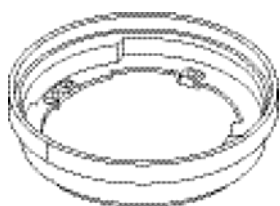


CY1-2997-000

Newly Added

CY1-2997-000 replaced by CY1-2165-00

P.C. Pg.1



Rear Sleeve Ass'y Size Setting

CY3-2030-000



CY3-2030-000(XXX)

CY3-2030-000 detail

A	SIZE	A	SIZE
1.8mm	(180)	2.5mm	(250)
1.9mm	(190)	2.6mm	(260)
2.0mm	(200)	2.7mm	(270)
2.1mm	(210)	2.8mm	(280)
2.2mm	(220)	2.9mm	(290)
2.3mm	(230)	3.0mm	(300)
2.4mm	(240)		

Instructions of the Service Manual, Chapter 3: Repair Information will be changed as follows.

S.M. Pg.3-7/NOTE 1

Choose the screw length of 8mm or 10mm, depending on the thickness of the Rear Sleeve Ass'y. See the below table for combination guide.

Rear Lens Ass'y Size	Screw Size
180	8mm (XA4-9200-806)
190	
200	
210	
220	
230	
240	
250	
260	
270	
280	10mm (XA4-9201-006)
290	
300	

S.M. Pg.3-38/Preparation/2.

<Wrong> Change thickness of the Focus adjustment ring to bring it within the standard.



<Correct> Change thickness of the Rear Sleeve Ass'y to bring it within the standard.

S.M. Pg.3-39/WIDE Focus Adjustment/2.

<Wrong> When it is not within limits, combine the Lens Mount and the Focus Washer, and change the total thickness to bring it within the standard.



<Correct> When it is not within limits, combine the Rear Sleeve Ass'y and the Focus Washer, and change the total thickness to bring it within the standard.

3. Parts Control Information

- 1) Deleted Parts
- CY3-2030-000(000)
CY3-2042-000(160)
CY3-2042-000(170)
CY3-2042-000(180)
CY3-2042-000(190)
CY3-2042-000(200)
CY3-2042-000(210)
CY3-2042-000(220)
CY3-2042-000(230)
CY3-2042-000(240)
CY3-2042-000(250)
CY3-2042-000(260)
CY3-2042-000(270)
CY3-2042-000(280)
- 2) Changed Parts
- CY1-2997-000
- Added to the Parts Catalog of this model.
- 3) New Service Parts

PART No.	CLASS	QTY	DESCRIPTION
CY3-2030-000(180)	B	1	SLEEVE ASS'Y, REAR
CY3-2030-000(190)	B	1	SLEEVE ASS'Y, REAR
CY3-2030-000(200)	B	1	SLEEVE ASS'Y, REAR
CY3-2030-000(210)	B	1	SLEEVE ASS'Y, REAR
CY3-2030-000(220)	B	1	SLEEVE ASS'Y, REAR
CY3-2030-000(230)	B	1	SLEEVE ASS'Y, REAR
CY3-2030-000(240)	B	1	SLEEVE ASS'Y, REAR
CY3-2030-000(250)	B	1	SLEEVE ASS'Y, REAR
CY3-2030-000(260)	B	1	SLEEVE ASS'Y, REAR
CY3-2030-000(270)	B	1	SLEEVE ASS'Y, REAR
CY3-2030-000(280)	B	1	SLEEVE ASS'Y, REAR
CY3-2030-000(290)	B	1	SLEEVE ASS'Y, REAR
CY3-2030-000(300)	B	1	SLEEVE ASS'Y, REAR